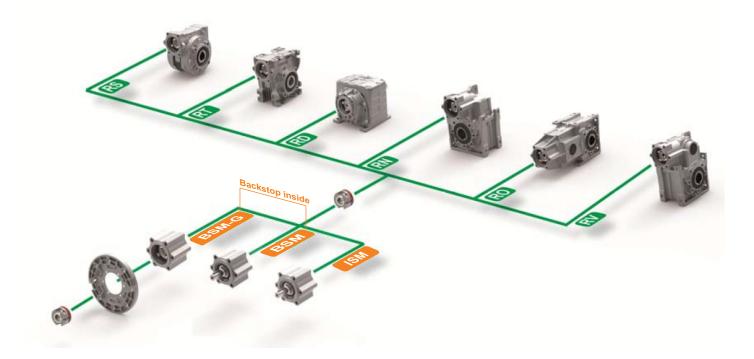






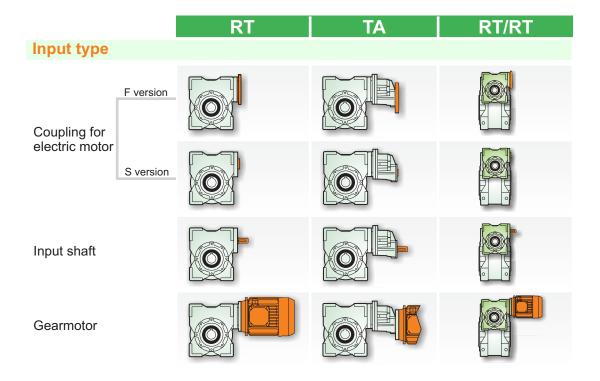
ISM - BSM

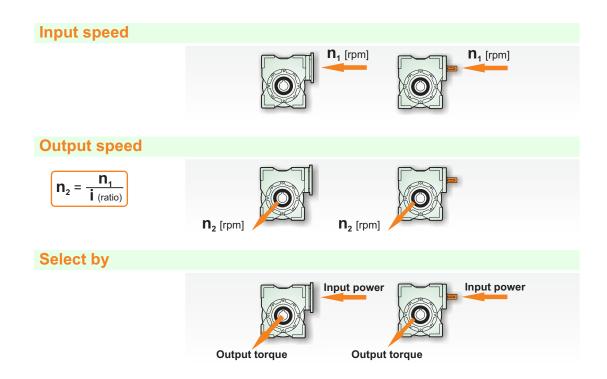
Input solid shaft and Backstop modules











В

Α

С

В

Α

С

В

Α





RT TA RT/RT

1.8

1.6

s.f. 1.4

8 hours/day

Service factor (s.f.)

The service factor is defined by the type of prime mover and the type of machine driven by the gear unit. This is an empirical value fxed by the standards through the historic experience of the various applications and takes into account the variations of load, transmission impacts and uncertainty relative to the variation of parameters involved in the transmission of power.

The importance of the machine driven is essential in identifying the s.f. factor, since the motors used in combination with the gear units are normally electric or hydraulic and therefore classed as uniform drive motorizations.

It must be multiplied by the nominal operating torque (or power) in order to obtain the reference torque (or power) to be compared with the catalogue value.

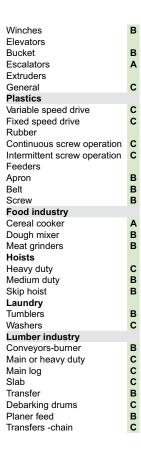
The following table gives some application examples.

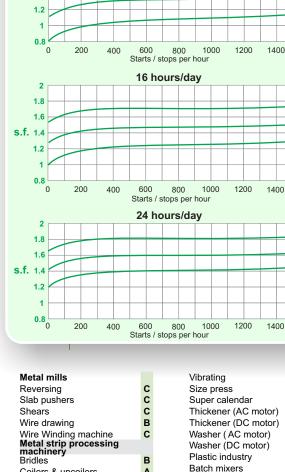
A - Uniform load

B - Moderate shock load

C - Severe shock load







Metal mills	
Reversing	С
Slab pushers	CCC
Shears	
Wire drawing	В
Wire Winding machine	C
Metal strip processing machinery	
Bridles	В
Coilers & uncoilers	Α
Edge trimmers	В
Flatteners	В
Pinch rolls	В
Scrap choppers	В
Shears	С
Slitters	В
Mills rotary type	
Cement Kilns	С
Dryers & coolers	С
Mixer concrete	В
Paper mills	
Agitator (mixer)	C
Agitator for pure liquors	В
	_
Calender	В
Calender Chipper	B
Calender Chipper Chip feeder	B C C
Calender Chipper Chip feeder Coating rolls	B
Calender Chipper Chip feeder Coating rolls Conveyors	B C C B
Calender Chipper Chip feeder Coating rolls Conveyors Chip. bark. chemical	B C C B
Calender Chipper Chip feeder Coating rolls Conveyors Chip. bark. chemical Log (including slab)	B C C B
Calender Chipper Chip feeder Coating rolls Conveyors Chip. bark. chemical Log (including slab) Dryers	B C C B B C
Calender Chipper Chip feeder Coating rolls Conveyors Chip. bark. chemical Log (including slab) Dryers Paper machine	B C C B B C B
Calender Chipper Chip feeder Coating rolls Conveyors Chip. bark. chemical Log (including slab) Dryers Paper machine Conveyors	вссв вс вс
Calender Chipper Chip feeder Coating rolls Conveyors Chip. bark. chemical Log (including slab) Dryers Paper machine Conveyors Extruder	B C C B B C B
Calender Chipper Chip feeder Coating rolls Conveyors Chip. bark. chemical Log (including slab) Dryers Paper machine Conveyors Extruder Screen	вссв вс всс
Calender Chipper Chip feeder Coating rolls Conveyors Chip. bark. chemical Log (including slab) Dryers Paper machine Conveyors Extruder	вссв вс вс

Vibrating	С
Size press	В
Super calendar	В
Thickener (AC motor)	С
Thickener (DC motor)	В
Washer (AC motor)	С
Washer (DC motor)	В
Plastic industry	
Batch mixers	С
Continuous mixers	C C
Calenders	С
Rubber industry	
Batch mixers	С
Continuous mixers	С
Calenders	С
Sand muller	В
Sewage disposal equipmen	ıt
Bar screens	В
Chemical feeders	В
Dewatering screens	С
Scum breakers	С
Slow or rapid mixers	С
Sludge collectors	В
Thickeners	С
Vacuum flters	С
Screens	
Air washing	Α
Rotary-stone or gravel	В
Sugar industry	
Beet slicer	С
Cane knives	CCC
Crushers	С
Mills (low speed end)	С
Textile industry	
Batchers	В
Calenders	В
Dryers	В





		RT	TA	RT/RT
Input version	on			
Coupling for	F version			
Coupling for electric motor	S version			7





	RT	TA	RT/RT
Travel limiter			_
SL LH (Left Hand)			
SL RH (Right Hand)			
Torque limiter			
TLI LH (Left Hand)			
TLI RH (Right Hand)			
TLE LH (Left Hand)			
TLE RH (Right Hand)			
	RT	TA	RT/RT
Output shaft			0-
Hollow AC			
Single AS LH (Left Hand)			7 .
Single AS RH (Right Hand)			
Double AD			



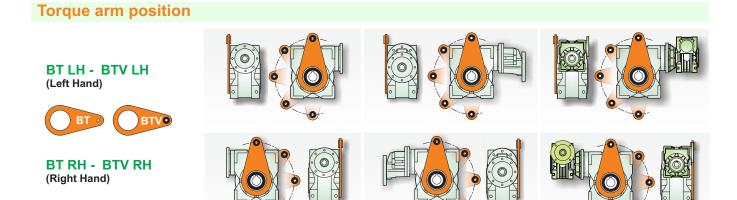


	TA	R	T/RT
Attachment position	n		
	10 (std)	20 (std)	24
	11	21	25
	12	22	26
	13	23	27





Fixing	RT	TA	RT/RT	
Universal				
Output flange				
Tourque arm				
Output flange position				
LH (Left Hand)				
RH (Right Hand)				
2 (Both Hand)				





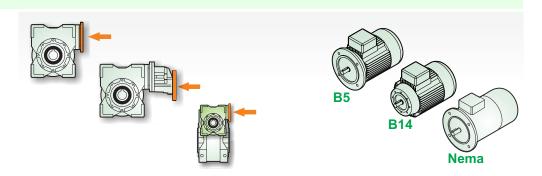


	RT	TA	RT/RT
Motor flange			
B5 - B14 (IEC) Nema			
Safety cap for AS			
ASC			
NDE wormshaft			
VB - VB2	VB —	VB	VB2
VB1			VB1





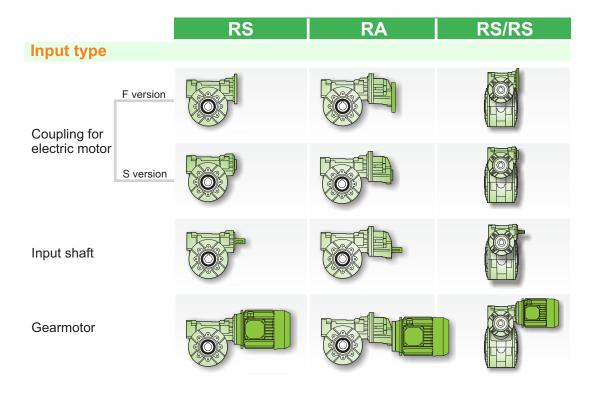
B5 - B14 (IEC) Nema

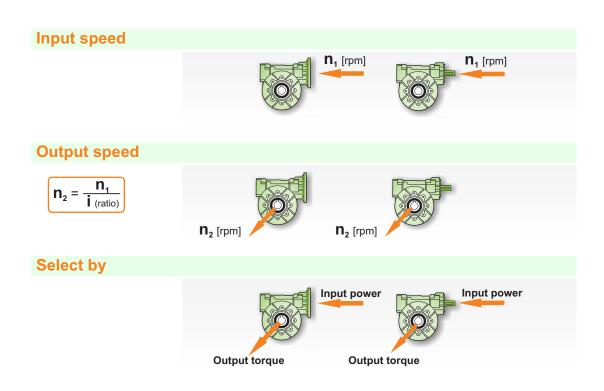


	RT	TA	RT/RT
Terminal box position			
X1			
X2			
Х3			
X4			













RS RA RS/RS

Service factor (s.f.)

The service factor is defined by the type of prime mover and the type of machine driven by the gear unit. This is an empirical value fxed by the standards through the historic experience of the various applications and takes into account the variations of load, transmission impacts and uncertainty relative to the variation of parameters involved in the transmission of power.

The importance of the machine driven is essential in identifying the s.f. factor, since the motors used in combination with the gear units are normally electric or hydraulic and therefore classed as uniform drive motorizations.

It must be multiplied by the nominal operating torque (or power) in order to obtain the reference torque (or power) to be compared with the catalogue value.

The following table gives some application examples.

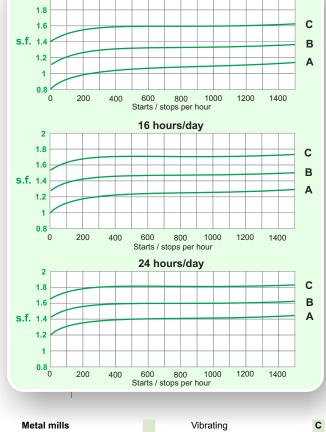
A - Uniform load

B - Moderate shock load

C - Severe shock load



Winches	В
Elevators	
Bucket	В
Escalators	Α
Extruders	
General	C
Plastics	
Variable speed drive	С
Fixed speed drive	С
Rubber	
Continuous screw operation	С
Intermittent screw operation	С
Feeders	_
Apron	В
Belt	В
Screw	В
Food industry	
Cereal cooker	A
Dough mixer	B B
Meat grinders Hoists	Р
	С
Heavy duty Medium duty	В
Skip hoist	В
Laundry	В
Tumblers	В
Washers	C
Lumber industry	·
Conveyors-burner	В
Main or heavy duty	С
Main log	C
Slab	C
Transfer	В
Debarking drums	С
Planer feed	В
Transfers -chain	С



8 hours/day

Metal mills	
Reversing	С
Slab pushers	С
Shears	С
Wire drawing	В
Wire Winding machine	С
Metal strip processing machinery	
Bridles	В
Coilers & uncoilers	Α
Edge trimmers	В
Flatteners	В
Pinch rolls	В
Scrap choppers	В
Shears	С
Slitters	В
Mills rotary type	
Cement Kilns	С
Dryers & coolers	С
Mixer concrete	В
Paper mills	
Agitator (mixer)	С
Agitator for pure liquors	В
Calender	В
Chipper	С
Chip feeder	CB
Coating rolls	
_	В
Conveyors	
Chip. bark. chemical	В
Chip. bark. chemical Log (including slab)	
Chip. bark. chemical Log (including slab) Dryers	B C
Chip. bark. chemical Log (including slab) Dryers Paper machine	B C B
Chip. bark. chemical Log (including slab) Dryers Paper machine Conveyors	B C B C
Chip. bark. chemical Log (including slab) Dryers Paper machine Conveyors Extruder	B C B
Chip. bark. chemical Log (including slab) Dryers Paper machine Conveyors Extruder Screen	B C B C C
Chip. bark. chemical Log (including slab) Dryers Paper machine Conveyors Extruder	B C B C

Vibrating	С
Size press	В
Super calendar	В
Thickener (AC motor)	С
Thickener (DC motor)	В
Washer (AC motor)	С
Washer (DC motor)	В
Plastic industry	
Batch mixers	С
Continuous mixers	C
Calenders	С
Rubber industry	
Batch mixers	С
Continuous mixers	С
Calenders	С
Sand muller	В
Sewage disposal equipmen	ıt
Bar screens	В
Chemical feeders	В
Dewatering screens	С
Scum breakers	С
Slow or rapid mixers	С
Sludge collectors	В
Thickeners	С
Vacuum flters	С
Screens	
Air washing	Α
Rotary-stone or gravel	В
Sugar industry	
Beet slicer	С
Cane knives	CCC
Crushers	С
Mills (low speed end)	С
Textile industry	
Batchers	В
Calenders	В
Dryers	В





		RS	RA	RS/RS
Input version	on			
Coupling for electric motor	F version			
	S version			





Tuesd limites	RS	RA	RS/RS
Travel limiter			
SL LH (Left Hand)			
SL RH (Right Hand)			
Torque limiter			
TLI LH (Left Hand)			
TLI RH (Right Hand)			
TLE LH (Left Hand)			
TLE RH (Right Hand)			
Output shaft			
Hollow AC			
Single AS LH (Left Hand)			
Single AS RH (Right Hand)			
Double AD			





Attachment position

RA









10	(sta)	

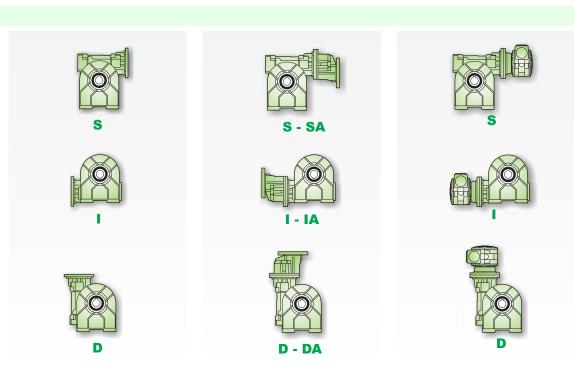
		R	S/RS		
	S (SA)	I (IA)	D (DA)	PC (PA, PB)	FL (FA, FB)
11					
12					
13					
14					
15					
16					
17					
18					





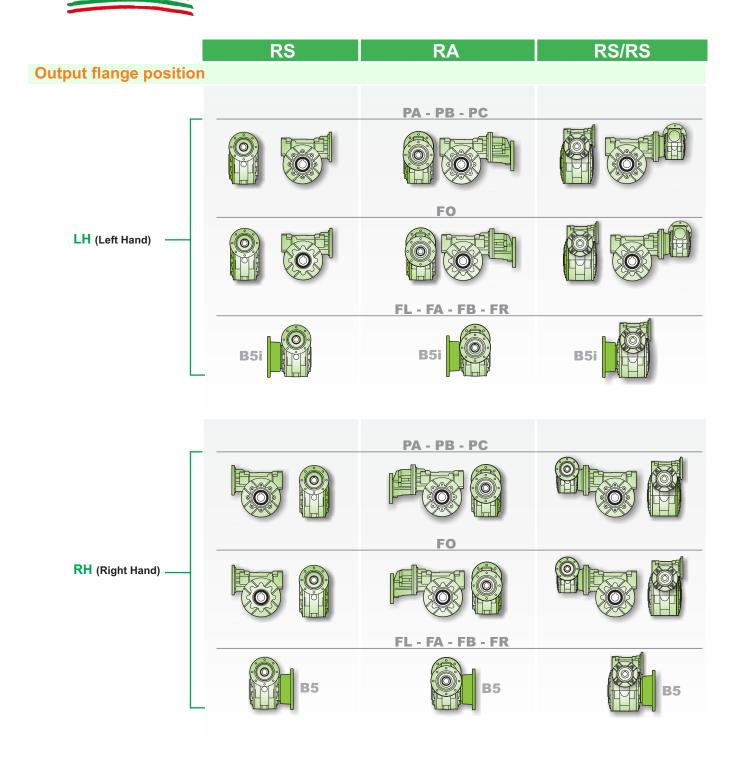
	RS	RA	RS/RS
Fixing			
Feet bolted			
Feet integral			
Output flange bolted	+	+	(i) + (ii)
Output flange integral			
Shaft mounting			
Torque arm			

Foot version



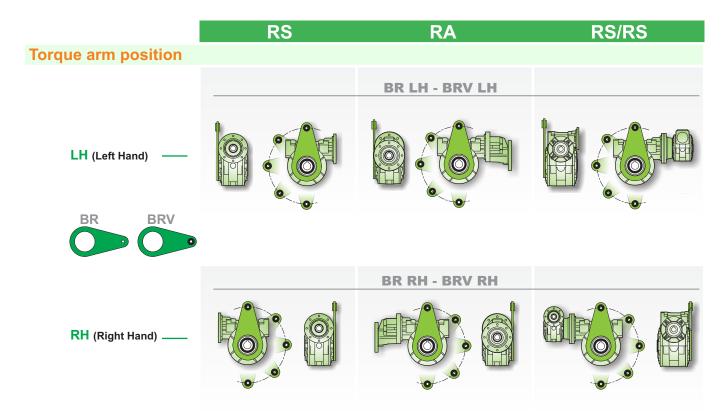












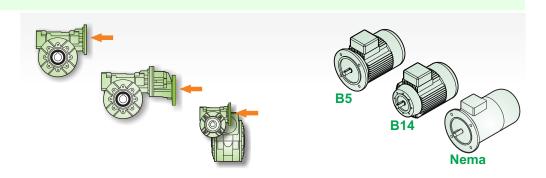




	RS	RA	RS/RS
Motor flange			
B5 - B14 (IEC) Nema			
Safety cap			
ASC			
NDE wormshaft			
VB - VB2	VB	VB O	VB2
VB1			VB1



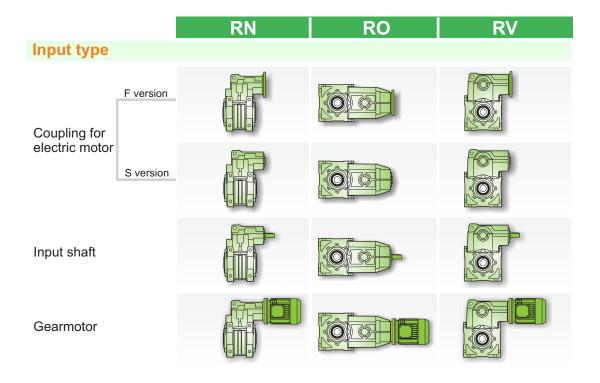
B5 - B14 (IEC) Nema

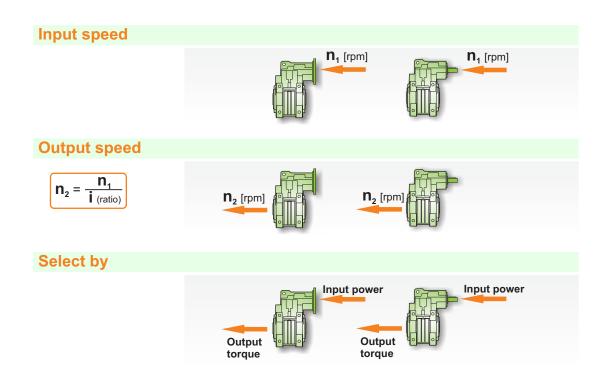


	RS	RA	RS/RS
Terminal box position			
X1			
X2			
Х3			
X4			









В

Α

С

В

Α

С

В

Α

1200

1200

1000

1000

1000

1400

1400





RN RO RV

200

400

600

1.8

1.6

1.2

0.8

2

1.8

1.6

1.2

s.f. 1.4

0

s.f. 1.4

8 hours/day

800

Starts / stops per hou

16 hours/day

Service factor (s.f.)

The service factor is defined by the type of prime mover and the type of machine driven by the gear unit. This is an empirical value fxed by the standards through the historic experience of the various applications and takes into account the variations of load, transmission impacts and uncertainty relative to the variation of parameters involved in the transmission of power.

The importance of the machine driven is essential in identifying the s.f. factor, since the motors used in combination with the gear units are normally electric or hydraulic and therefore classed as uniform drive motorizations.

It must be multiplied by the nominal operating torque (or power) in order to obtain the reference torque (or power) to be compared with the catalogue value.

The following table gives some application examples.

A - Uniform load

B - Moderate shock load

C - Severe shock load



Winches	В
Elevators	
Bucket	В
Escalators	Α
Extruders	
General	С
Plastics	
Variable speed drive	С
Fixed speed drive	С
Rubber	_
Continuous screw operation	С
Intermittent screw operation	С
Feeders	_
Apron	В
Belt	В
Screw	В
Food industry	
Cereal cooker	A
Dough mixer	B B
Meat grinders Hoists	D
	С
Heavy duty Medium duty	В
Skip hoist	В
Laundry	0
Tumblers	В
Washers	C
Lumber industry	·
Conveyors-burner	В
Main or heavy duty	c
Main log	C
Slab	C
Transfer	В
Debarking drums	С
Planer feed	В
Transfers -chain	С



Screen

Chip

Rotary

С

С

Vibrating	С
Size press	В
Super calendar	В
Thickener (AC motor)	С
Thickener (DC motor)	В
Washer (AC motor)	С
Washer (DC motor)	В
Plastic industry	
Batch mixers	С
Continuous mixers	C
Calenders	С
Rubber industry	
Batch mixers	С
Continuous mixers	С
Calenders	С
Sand muller	В
Sewage disposal equipmen	nt
Bar screens	В
Chemical feeders	В
Dewatering screens	С
Scum breakers	С
Slow or rapid mixers	С
Sludge collectors	В
Thickeners	С
Vacuum fiters	С
Screens	
Air washing	Α
Rotary-stone or gravel	В
Sugar industry	
Beet slicer	CCCC
Cane knives	С
Crushers	С
Mills (low speed end)	С
Textile industry	
Batchers	В
Calenders	В
Dryers	В





	RN	RO	RV
Input version			
Coupling for electric motor			
electric motor S version			
Output shaft			
AC			
AS LH (Left Hand)			
AS RH (Right Hand)			
AD			
ACC LH (Leftt Hand)			
ACC RH (Right Hand)			
ACS			





		RN	RO	RV
Fixing				
	Feet			
	Output flange			
	Torque arm			





	RN	RO	RV
Output flange position			
LH (Left Hand)			
RH (Right Hand)			

Torque arm position

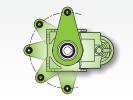
BT LH - BTV LH (Left Hand)

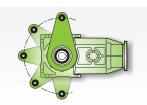


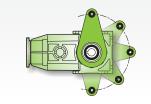


BT RH - BTV RH (Right Hand)

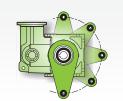












BTF







BTA









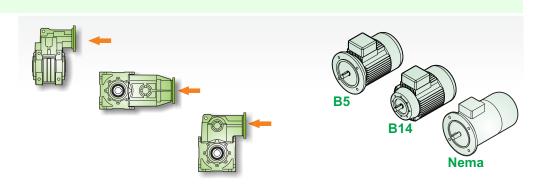
	RN	RO	RV
Motor flange			
B5 - B14 (IEC) Nema			

Mounting position H1 H2 H3 Н4 **V2**





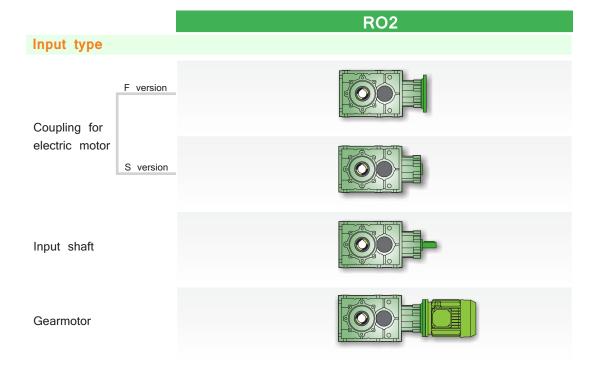
B5 - B14 (IEC) Nema

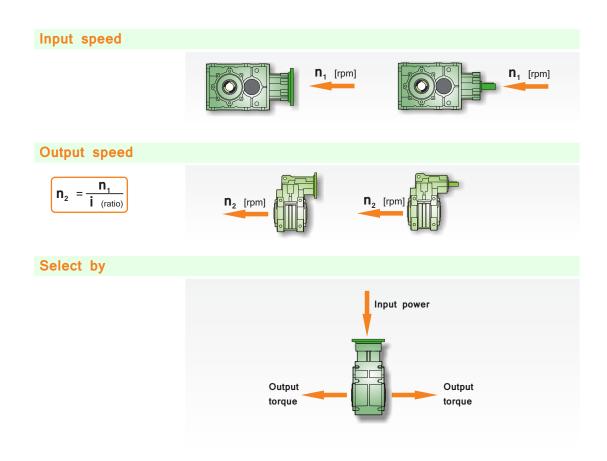


	RN	RO	RV
Terminal box position			
X1			
X2			
Х3			
X4			









В

С

В

Α

С В

Α





RN RV RO

200

200

200

400

400

400

600

800

800

800 Starts / stops per hour

Starts / stops per hour 24 hours/day

600

16 hours/day

1000

1000

1200

1200

1200

1400

1400

1400

1.8

1.6

1.2

0.8 0

2

1.8

1.6

1.2

0.8 0

2

1.6

0.8

s.f. 1.4 1.2

s.f. 1.4

s.f. 1.4

8 hours/day

Service factor (s.f.)

The service factor is defned by the type of prime mover and the type of machine driven by the gear unit. This is an empirical value fxed by the standards through the historic experience of the various applications and takes into account the variations of load, transmission impacts and uncertainty relative to the variation of parameters involved in the transmission of power.

The importance of the machine driven is essential in identifying the s.f. factor, since the motors used in combination with the gear units are normally electric or hydraulic and therefore classed as uniform drive motorizations.

It must be multiplied by the nominal operating torque (or power) in order to obtain the reference torque (or power) to be compared with the catalogue value.

The following table gives some application examples.

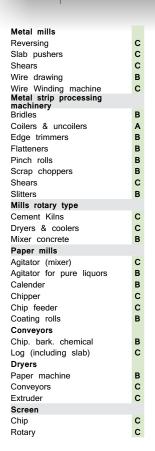
A - Uniform load

B - Moderate shock load

C - Severe shock load



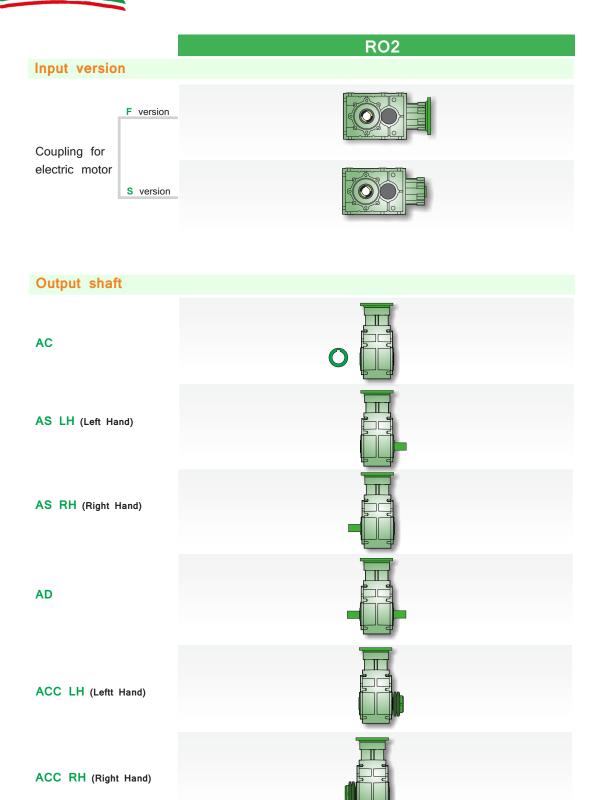
Winches	В
Elevators	
Bucket	В
Escalators	Α
Extruders	
General	С
Plastics	
Variable speed drive	С
Fixed speed drive	С
Rubber	
Continuous screw operation	С
Intermittent screw operation	С
Feeders	
Apron	В
Belt	В
Screw	В
Food industry	
Cereal cooker	Α
Dough mixer	B B
Meat grinders Hoists	В
	С
Heavy duty Medium duty	В
Skip hoist	В
Laundry	ט
Tumblers	В
Washers	C
Lumber industry	Ĭ
Conveyors-burner	В
Main or heavy duty	С
Main log	С
Slab	С
Transfer	В
Debarking drums	С
Planer feed	В
Transfers -chain	С



Vibrating	С	
Size press	В	
Super calendar	В	
Thickener (AC motor)	С	
Thickener (DC motor)	В	
Washer (AC motor)	С	
Washer (DC motor)	В	
Plastic industry		
Batch mixers	С	
Continuous mixers	С	
Calenders	С	
Rubber industry		
Batch mixers	С	
Continuous mixers	С	
Calenders	С	
Sand muller	В	
Sewage disposal equipment		
Bar screens	В	
Chemical feeders	В	
Dewatering screens	С	
Scum breakers	С	
Slow or rapid mixers	С	
Sludge collectors	В	
Thickeners	С	
Vacuum flters	С	
Screens		
Air washing	Α	
Rotary-stone or gravel	В	
Sugar industry		
Beet slicer	С	
Cane knives	С	
Crushers	C	
Mills (low speed end)		
Textile industry		
Batchers	В	
Calenders	В	
Dryers	В	







ACS





RO2 **Fixing** Feet Output flange Torque arm







RO2

Output flange position

LH (Left Hand)



RH (Right Hand)



Torque arm position

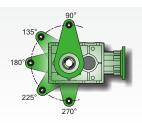
BT LH - BTV LH (Left Hand)

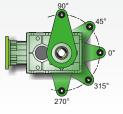


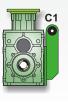


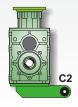
BT RH - BTV RH (Right Hand)

BTF















	RO2
Motor flange	
B5 - B14 (IEC)	

Mounting position	
Mounting position	WHITE THE PARTY OF
Н1	
H2	
Н3	
Н4	
V1	
V2	

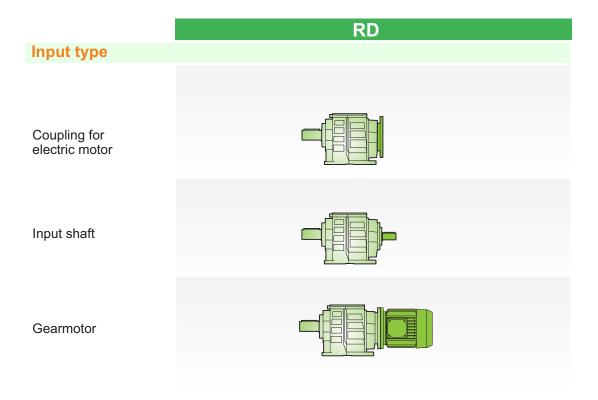


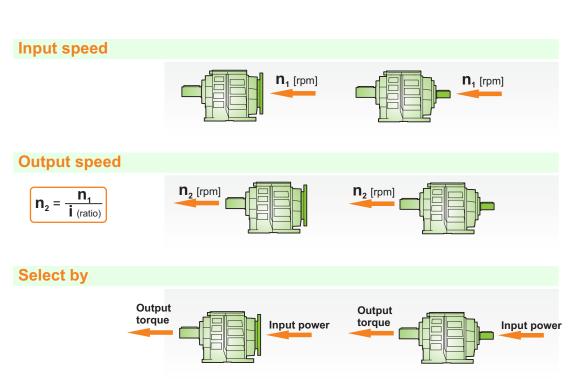
Motor flange B5 - B14 (IEC)

	RO2
Terminal box position	
X1	
X2	
Х3	
X4	









В

Α

С

В

Α

С

В

Α

1200

1200

1200

1000

1000

1000

1400

1400

8 hours/day

800

800

800 Starts / stops per hour

Starts / stops per hour 24 hours/day

600

Starts / stops per hou

16 hours/day

1.8

1.6

1.2

0.8

1.8

1.2

0.8 0

1.8

1.6

0.8

s.f. 1.4 1.2

s.f. 1.4

0

200

200

400

400

400

600

s.f. 1.4





Service factor (s.f.)

The service factor is defined by the type of prime mover and the type of machine driven by the gear unit. This is an empirical value fixed by the standards through the historic experience of the various applications and takes into account the variations of load, transmission impacts and uncertainty relative to the variation of parameters involved in the transmission of power.

The importance of the machine driven is essential in identifying the s.f. factor, since the motors used in combination with the gear units are normally electric or hydraulic and therefore classed as uniform drive motorizations.

It must be multiplied by the nominal operating torque (or power) in order to obtain the reference torque (or power) to be compared with the catalogue value.

The following table gives some application examples.

A - Uniform load

B - Moderate shock load

C - Severe shock load



Winches	В
Elevators	
Bucket	В
Escalators	Α
Extruders	
General	С
Plastics	
Variable speed drive	C
Fixed speed drive	С
Rubber	
Continuous screw operation	С
Intermittent screw operation	С
Feeders	
Apron	В
Belt	В
Screw	В
Food industry	
Cereal cooker	Α
Dough mixer	В
Meat grinders	В
Hoists	
Heavy duty	С
Medium duty	В
Skip hoist	В
Laundry	
Tumblers	В
Washers	С
Lumber industry	_
Conveyors-burner	В
Main or heavy duty	С
Main log	C
Slab	С
Transfer	В
Debarking drums	С
Planer feed	В
Transfers -chain	С

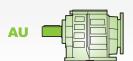


Vibrating	С
Size press	В
Super calendar	В
Thickener (AC motor)	С
Thickener (DC motor)	В
Washer (AC motor)	С
Washer (DC motor)	В
Plastic industry	
Batch mixers	С
Continuous mixers	C
Calenders	C
Rubber industry	
Batch mixers	С
Continuous mixers	С
Calenders	С
Sand muller	В
Sewage disposal equipmen	t
Bar screens	В
Chemical feeders	В
Dewatering screens	С
Scum breakers	С
Slow or rapid mixers	С
Sludge collectors	В
Thickeners	С
Vacuum fiters	С
Screens	
Air washing	Α
Rotary-stone or gravel	В
Sugar industry	
Beet slicer	С
Cane knives	С
Crushers	CCC
Mills (low speed end)	С
Textile industry	
Batchers	В
Calenders	В
Dryers	В





Output shaft



RD

Fixing

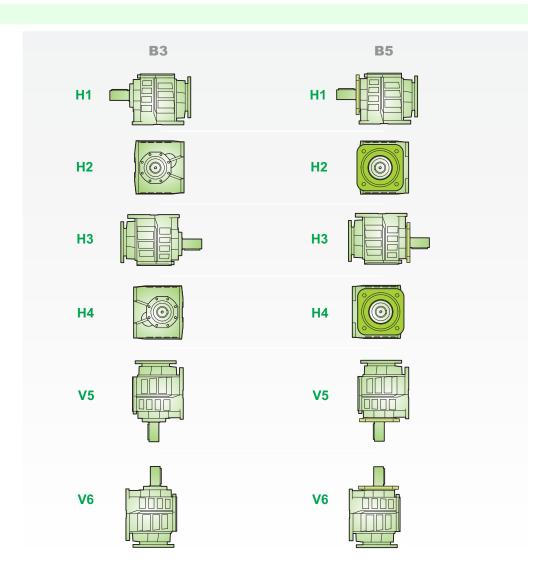
Feet



Output flange

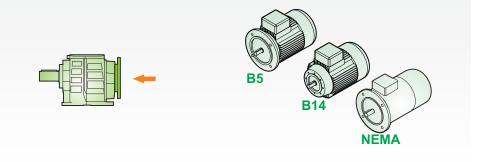


Mounting position





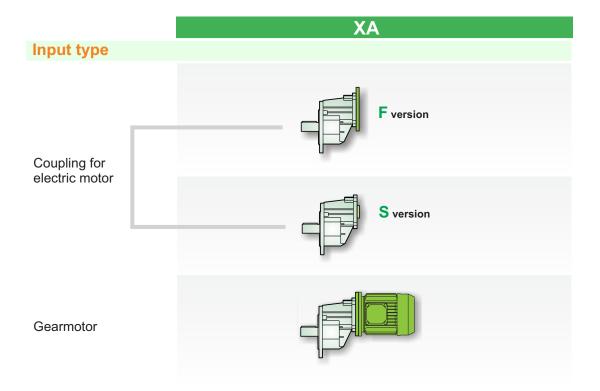
B5 - B14 (IEC) Nema

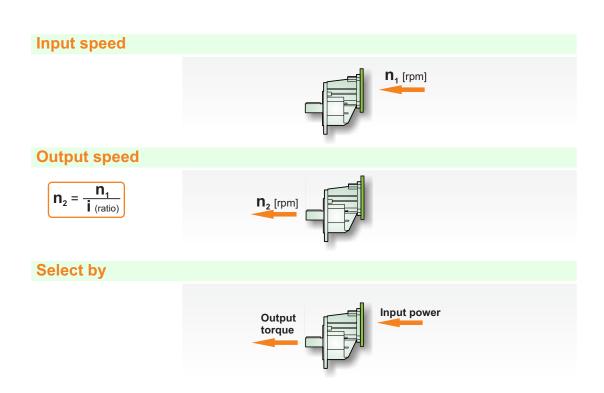


Terminal box position	
X1	
X2	
Х3	
X4	









В

Α

С

В

Α

С

В

Α

1200

1200

1200

1000

1000

1000

1400

1400

8 hours/day

800

800

800 Starts / stops per hour

Starts / stops per hour 24 hours/day

600

Starts / stops per hou

16 hours/day

1.8

1.6

1.2

0.8

1.8

1.2

0.8 0

1.8

1.6

0.8

s.f. 1.4 1.2

s.f. 1.4

0

200

200

400

400

400

600

s.f. 1.4





Service factor (s.f.)

The service factor is defined by the type of prime mover and the type of machine driven by the gear unit. This is an empirical value fixed by the standards through the historic experience of the various applications and takes into account the variations of load, transmission impacts and uncertainty relative to the variation of parameters involved in the transmission of power.

The importance of the machine driven is essential in identifying the s.f. factor, since the motors used in combination with the gear units are normally electric or hydraulic and therefore classed as uniform drive motorizations.

It must be multiplied by the nominal operating torque (or power) in order to obtain the reference torque (or power) to be compared with the catalogue value.

The following table gives some application examples.

A - Uniform load

B - Moderate shock load

C - Severe shock load



Winches	В
Elevators	
Bucket	В
Escalators	Α
Extruders	
General	С
Plastics	
Variable speed drive	C
Fixed speed drive	С
Rubber	
Continuous screw operation	С
Intermittent screw operation	С
Feeders	
Apron	В
Belt	В
Screw	В
Food industry	
Cereal cooker	Α
Dough mixer	В
Meat grinders	В
Hoists	
Heavy duty	С
Medium duty	В
Skip hoist	В
Laundry	
Tumblers	В
Washers	С
Lumber industry	_
Conveyors-burner	В
Main or heavy duty	С
Main log	C
Slab	С
Transfer	В
Debarking drums	С
Planer feed	В
Transfers -chain	С



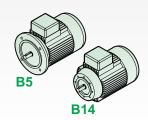
Vibrating	С
Size press	В
Super calendar	В
Thickener (AC motor)	С
Thickener (DC motor)	В
Washer (AC motor)	С
Washer (DC motor)	В
Plastic industry	
Batch mixers	С
Continuous mixers	C
Calenders	C
Rubber industry	
Batch mixers	С
Continuous mixers	С
Calenders	С
Sand muller	В
Sewage disposal equipmen	t
Bar screens	В
Chemical feeders	В
Dewatering screens	С
Scum breakers	С
Slow or rapid mixers	С
Sludge collectors	В
Thickeners	С
Vacuum fiters	С
Screens	
Air washing	Α
Rotary-stone or gravel	В
Sugar industry	
Beet slicer	С
Cane knives	С
Crushers	CCC
Mills (low speed end)	С
Textile industry	
Batchers	В
Calenders	В
Dryers	В





B5 - B14 (IEC)





Terminal box position

X1



X2



X3



X4

